

## **HYPALON TOLUENE FREE TWO PART ADHESIVE**

### **INSTRUCTIONS**

#### **Product Description**

Hypalon Toluene Free Two Part Adhesive when used in conjunction with Curing Agent gives an adhesive with excellent adhesion to most forms of Hypalon, Polyurethane and other Rubber based materials. The adhesive system is also very useful for many industrial applications and will bond a wide variety of surfaces including wood, canvas, leather, and metal, if used in conjunction with a suitable primer such as Bostik 9252.

#### **Application**

1. Ensure the repair is made in a warm, dry environment and the tubes are deflated.
2. Mark off and abrade the area to repair and the patch.
3. Thoroughly clean and dry both surfaces ideally with a suitable such as Ethyl Acetate or toluene.
4. Mix the Curing Agent thoroughly into the adhesive for 2-3 minutes at a ratio of approximately 25-1 (4%)
5. Apply a thin coat of adhesive to each surface and allow to dry for 20 minutes or until touch dry. Apply two further coats of adhesive allowing and allow the final coat to be touch dry.
6. Bring the two coated surfaces together using sufficient pressure to ensure intimate contact, taking care not to trap any air pockets.
7. Leave the glue to cure for a minimum of 6 hours (ideally overnight) before inflation and testing.

#### **IMPORTANT NOTE:**

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